

# Kwikrez AcryliKote

magnetically receptive coating



## INSTALLATION GUIDE



Comprehensive guide to successfully installing Kwikrez AcryliKote  
on Floors, Vertical Surfaces and Walls

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## TOOL LIST FOR FLOORS, VERTICAL SURFACES AND WALLS

The tools required for the application of Kwikrez AcryliKote are the same as standard paint coating applications. No special tools are required.

### WALLS:

- Angle cut polyester paint brush
- 9" X 3/8" lint free roller covers for all paints
- 9" roller frame
- Extension pole
- Variable speed mixing drill
- Gallon size mixer for variable speed drill
- Mixing bucket
- 9" Roller pan
- Broad knife / putty knife / 5 in 1
- Appropriate dust mask
- Eye protection
- Plastic gloves
- Painter's tape
- Drop cloths
- Plastic trash bags
- Rags

### FLOORS: (Additional items)

- Floor sander with medium sanding discs
- Proper extension cord
- Razor scraper
- Shop Vac with HEPA-filter system
- Broom
- 18" or 24" Roller frame with extension pole
- 18" or 24" 3/8" lint free roller cover



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## PRODUCT INSTALLATION GUIDELINES

### **GENERAL INFORMATION:**

Kwikrez AcryliKote is only to be used on building interiors including floors, walls as well as other various vertical or horizontal surfaces. Beautiful, aesthetic, magnetic architectural finishes and building elements can be installed and easily exchanged by use of the magnetic adhesion provided by this high-tech primer system. Residential, commercial, and light manufacturing buildings provide many cost saving, long term opportunities for magnetically applied building elements by use of the Kwikrez AcryliKote primer system. This system can be applied in occupied buildings with virtually no disruption.

### **Packaging**

One US Gallon Units / 3.79 Liter

One five (5) lb. Kwikrez Metallic Powder additive per kit

### **Spread Rates**

Vertical Painted or Sealed surfaces: Apply two coats @ 300 – 325 Sq. Ft. per gallon per coat

Bare Drywall as a primer: Apply two coats @ 225 to 250 Sq. Ft. per gallon per coat

Horizontal Surfaces: Apply one coat @ 200 Sq. Ft. per gallon per coat

Very porous or rough surfaces may require additional coats for best magnetic performance

### **Ambient Conditions**

Particular care should be taken to ensure the building envelope / ambient conditions are appropriate for the application of Kwikrez AcryliKote. Ambient air temperatures should be between 55°F and 90°F or 12°C to 32°C. Dew point should exceed more than seven degrees from the air temperature measured in the application area. Ambient air humidity levels should be less than 85% RH. Levels over 55% RH will affect drying, recoat and final curing times. Verify the product has fully cured between any recoats or application of any magnetic finishes.

### **Material Handling and Storage**

All Kwikrez VC 300+ materials should be inspected prior to installation. First, that all packaging is intact without breach or leakage. Once mixed, the product should be homogeneous black with a slight gritty appearance. If transport temperatures to the site are extreme, allow Kwikrez AcryliKote to acclimate to the ambient building envelope conditions for 24 hours prior to application. Do not store or stage materials in exceptionally hot or cold temperatures. **Always protect this product from freezing.**

### **Inspection and Recording Batch Code Information**

All containers should be inspected for damage and products examined thoroughly prior to installation. Contact IFM Tech Services at 877-277-9100 with any questions relating to product integrity. Record all product batch codes found on the packaging and maintain for warranty compliance.

### **Storage and Shelf Life**

Store any unused, unblended materials in a dry, environmentally controlled area. **Always protect the Kwikrez AcryliKote from freezing.**

The shelf life for unblended Kwikrez AcryliKote is 12 months (one year) from date of manufacturing as contained within the batch code.

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## SURFACE PREPARATION

### WALLS / VERTICAL SURFACES:

Drywall Wall Surfaces: New drywall should be prepared in the same manner as for any standard architectural wall paint primer. Joints should be properly taped, nail heads, screw holes and imperfections should be filled with a gypsum-based wall taping/patching compound and sanded smooth. Painted drywall surfaces should be de-glossed, properly patched and lightly sanded prior to application of Kwikrez AcryliKote.

Wood Surfaces: Wood should be primed with an appropriate wood primer, allowed to cure and sanded smooth prior to application of Kwikrez AcryliKote. Rough and porous surfaces will require additional coats to achieve the proper magnetic grip.

Masonry Surfaces: First, any protruding edges, joints, mortar, grouts, etc. should be mechanically ground smooth (always using proper PPE). All masonry surfaces or concrete block (CMU) should be filled with an appropriate acrylic masonry primer or block filler prior to application of the Kwikrez AcryliKote coating. Unfilled masonry or block will dramatically affect spread rates of the product and decrease the magnetic bond strength of the system.

### FLOORS:

#### **Substrate Moisture Content Testing**

All concrete floor slabs should be tested for relative humidity and alkalinity levels. Moisture testing should follow ASTM F2170 In Situ RH probe method for measuring relative humidity in concrete floor slabs. RH levels should not exceed 85% RH. If levels do exceed 85% RH use Kwikrez Colourz Polyaspartic Magnetically Receptive Coating alternatively. Test for alkalinity levels using ASTM F710 test method utilizing a digital test meter. Levels of pH should not exceed 10. If pH levels exceed 10, use Kwikrez Colourz Polyaspartic Magnetically Receptive Coating. \*See the Kwikrez AcryliKote Limited Warranty for specific related limitations.

Concrete Floors: Slabs must comply with ACI 201.2R-01 "Guide to Durable Concrete" Surface profile should be between ICRI CSP 1 to CSP 3. Floors with excessive profile should be ground smooth using a mechanical diamond grinding method (always follow the current OSHA guidelines for equipment & PPE requirements). Normal preparation can be achieved by lightly sanding the substrate with a medium pad or screen to clean and lightly abrade or scuff the surface. Remove all existing adhesives, loose or de-bonded coatings, contamination of any type, oil or grease residue, efflorescence, floor wax, or any sealer that could potentially create a bonding issue for Kwikrez AcryliKote. Residual adhesive residue can be sealed and made smooth by use of an appropriate cementitious skim coat or floor patching compound. When in question bond tests should be considered. Contact IFM Tech Services @ 877-277-9100 with questions relating to floor preparation. Patch all minor floor imperfections using an appropriate polymer modified cementitious floor patching compound. Floors with excessive profile, deviation or undulations can be smoothed into tolerance by use of a polymer modified cementitious self-leveling underlayment.

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**Cracks and Joints:** Non-moving cracks less than ¼” in width, joints and saw cuts can be filled with a cementitious floor patching compound provided the slab is stable, fully cured, and has low moisture content (refer to substrate moisture testing requirements in the previous section). A functioning sub-slab moisture barrier with a perm rating of less than .1 perm is required. If moisture permeance through cracks, joints and saw cuts is a potential, fill with a two component, moisture tolerant epoxy mixed with a thickening agent such as KOSTER TA. For questions regarding filling of cracks, joints and saw cuts, contact IFM Tech Services @ 877-277-9100.

**Dynamic or Moving Joints:** Active, moving joints and dynamic cold joints should be honored through the entire flooring system. The void should be cleaned and then filled with a flexible sealant using a mechanical expansion joint cover over it. The Kwikrez AcryliKote is then applied with the finished flooring system properly fitted to the mechanical joint.

## **PRODUCT APPLICATION**

Kwikrez AcryliKote can be applied over various surface substrates. Carefully use and monitor the specified spread rates previously listed.

**Mixing:** Kwikrez AcryliKote magnetically receptive primer is easily mixed. This acrylic coating is “thixotropic” meaning it is thick before blending. As the coating is blended it breaks down and becomes very smooth and workable. Start by blending the coating in the can with a variable speed mixer and a gallon sized paint mixing wand. Mix at a moderate speed for approximately two to three minutes, or until the product has become smooth and fluid. Next, keep mixing the product while adding five pounds of the ferro silicon powder slowly while blending. Keep mixing for approximately one minute or until the blended product is homogenous and consistent in viscosity. The product is now ready to pour into a paint tray or directly onto the substrate surface if horizontal.

**Roller Applied:** Kwikrez AcryliKote is applied in the same manner as any architectural wall primer or single component floor coating. Using a 3/8” napped roller cover, apply the first coat evenly over the substrate surface. Back-roll to ensure consistency of coverage. Allow to dry a minimum of 60 minutes. Apply a second coat in the same manner and spread rate as the first coat. Allow to dry a minimum of 60 minutes prior to installation of magnetic flooring, wallcoverings or trim components. Test the adhesion of the magnetic building element being installed. If a higher degree of magnetic hold is required, apply an additional coat of the Kwikrez AcryliKote until the satisfactory bond strength is achieved. There is no recoat window of time involved. The product can be recoated at any time. Extremely porous surfaces may require additional coats

**Spray Application:** Thinning of the product with clean potable water is allowed and may be required depending upon the spray equipment utilized. Do not thin Kwikrez AcryliKote more than 10% using water only. Do not add any other manufacturer’s components or products to the Kwikrez AcryliKote, this will void the Limited Warranty. Appropriate spray units include HVLP (High Volume Low Pressure) handheld spray units or airless sprayers for larger volume applications. Use a spray tip aperture and pressure setting that allows a consistent, even flowing spray pattern. Always monitor the spread rate of application to the substrate. Use a two-coat application for best results. When spraying be sure to cross over spray patterns in each direction to ensure even coverage. Back rolling spray applications often ensures even coverage. For floors, a three-foot extension wand can be utilized for accuracy of application and convenience. Always protect adjacent surfaces from product overspray. For walls, allow to fully cure before applying any architectural wall paint coating as a finish.

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## **Safety, Cleanup and Disposal**

**Always use appropriate personal protection (PPE)** designated by the installation at hand. Gloves, eye protection, dust masks or respirators for spray applications are strongly suggested. Always follow all current OSHA guidelines for methods and equipment. Kwikrez AcryliKote is easily cleaned with warm, soapy water. Always clean the coating from surfaces with inadvertent splashes, drips, overspray immediately. Do not allow product to dry on such surfaces. Dispose of in accordance with local, state, and federal regulations.

## **TECHNICAL SUPPORT**

To find the nearest dealer, distributor or supplier of Kwikrez AcryliKote, or request technical assistance visit the intelli-force magnetix™ website at [www.intelliforcemagnetix.com](http://www.intelliforcemagnetix.com), email [info@ifminnovates.com](mailto:info@ifminnovates.com) or call toll free @ 877-277-9100.

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